



Dart Aerospace Ltd.
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D3040-1

Job Sheet 181793



Part No: D3040-1

Job Qty: 10 ea

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/9/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP: B 01.11.08 Revised Step 2 and Added Inspection Level 21 SM IPP Rev:C Now on WaterJet
07-03-07 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Waterjet		OK 18/08/18
100	Waterjet	10 pcs	9/7/18	9/7/18	0.00	0.35	Waterjet1		OK 18/08/18
120	QC	10 pcs	9/7/18	9/7/18	0.00	0.00	QC8		AUG 16 2018 38
130	Packaging	10 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3		OK 2018-08-17
140	QC21-SA	10 Ea	9/7/18	9/7/18	0.00	0.00	QC21		OK 2018-08-17

Part Op 100 - 1-Cut as per Dwg D3041 Dwg Rev: B Prog Rev: B 2-Deburr if necessary
Descriptions: 120 - QC8- Inspect parts - second check
130 - *** STOCK IN STEP CELL *** LOCATION: WA003
140 - QC21- Final Inspection - Work Order Release

DAS AUG 17 2018
21
9-85

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.188	6061-T6 .188 Sheet	.4080 sf (.0408 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.188	0	31	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Lug	0.257inches + 0.006 - 0.001	0.263 0.256		
2	Mounting Lug	3.413inches ± 0.010	3.423 3.403		
3	Mounting Lug	3.186inches ± 0.010	3.196 3.176		
4	Mounting Lug	3.364inches ± 0.010	3.374 3.354		
5	Mounting Lug	0.188inches ± 0.010	0.198 0.178		



Container No: S101878

Part: D3040-1

Job No: 181793

Serial No/Batch: S101878

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 08/13/18